

Work Order ID 59032

Page 1

May 25, 2010 9:59:41 AM

Item ID: D206-781-043

Accept



Setup Start



Revision ID:

Item Name: Wall Protector (Baggage Compartment)

Stop



Start Date: 5/25/10 Start Qty: 2.00



Cust Item ID:

Required Date: 5/26/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: *✓*

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr
100	

100



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D206-781-043
CHG 001*S 10/15/25*

110



Pick Kit

0.00

Packaging

Packaging

Memo

0.00

10/15/25 (2)

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

6 colors

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Page 2

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Required Date: 5/26/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130



Packaging

Packaging

Operation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

Memo

0.00

10-5-26 21 2x

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/05/2010

C21015124

Picklist Print

May 25, 2010 9:59:38 AM

Page 1

Work Order ID: 59032



Parent Item: D206-781-043



Parent Item Name: Wall Protector (Baggage Compartment)

Start Date: 5/25/10

Required Date: 5/26/10

Comments: IPP RevA: New issue DD verified by:EC

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3879-3		Manufactured	No		110	Each	0.0000	1	2				
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Cargo Wall Protector

D3800-1-100		Manufactured	No		110	f	91.6634	5	10				
-------------	--	--------------	----	--	-----	---	---------	---	----	--	--	--	--

Hook and Loop Strip (1" Soft)

Location Loc Qty Loc Code

ST088	91.6634	
52694	16.6634	
55761	75	

52694 1X 30 Pcs
55761 3X 30 Pcs

(D3800-1-100-300) CUT(2) 30.00" AS PER DWG

PER KIT

D3800-3-100		Manufactured	No		110	f	92.7500	5	10				
-------------	--	--------------	----	--	-----	---	---------	---	----	--	--	--	--

Hook and Loop Strip (1" Hard)

Location Loc Qty Loc Code

ST089	92.75	
50541	4.17	
50912	5.5	
52695	8.08	
55762	75	

55762 4X 30 Pcs

(D3800-3-100-300) CUT(2) 30.00" AS PER DWG

PER KIT

D3930-1		Manufactured	No		110	Each	10.0000	2	4				
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Clip

Location Loc Qty Loc Code

ST097	10	
52724	10	

52724

Picklist Print

May 25, 2010 9:59:39 AM

Page 2

Work Order ID: 59032



Parent Item: D206-781-043



Parent Item Name: Wall Protector (Baggage Compartment)

Start Date: 5/25/10

Required Date: 5/26/10

Comments: IPP RevA: New issue DD verified by:EC

Start Qty: 2.00

Required Qty: 2.00

Picklist Print

Page 3

May 25, 2010 9:59:39 AM

Work Order ID: 59032



Parent Item: D206-781-043



Parent Item Name: Wall Protector (Baggage Compartment)

Start Date: 5/25/10

Required Date: 5/26/10

Comments: IPP RevA: New issue DD verified by:EC

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS24694-S50		Purchased		No		110	Each	74.0000	8	16	✓		

S
S2
Screw

Location	Loc Qty	Loc Code
ST289	74	
113538	74	113538

REFERENCE ONLY

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UN-D407-781
Page 64 of 67

171 02-44040-003 BAGGAGE COMPARTMENT PROTECTOR KITS

Qty	Part Number	Description
1	D206-781-063	BAGGAGE COMPARTMENT PROTECTOR KIT (FLOOR & WALL)
1	D206-781-033	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
1	D206-781-043	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
1	D3678-1	BAGGAGE PROTECTOR
1	D3679-3	BAGGAGE PROTECTOR
1	D3800-1-100-300	LOOP STRIP
2	D3800-3-100-300	HOOK STRIP
1	D3918-1	PLACARD
2	D3930-1	CLIP
2	D3931-1	ANGLE
4	MS33217-262	SCREW
3	AN930C13L	WASHER
2	MS21042L3	NUT
2	MS24694550	SCREW

2015-16 7/813 UTILITY KITS

Qty	Part Number	Description
1	D206-781-511	UTILITY KIT
1	D206-781-513	UTILITY KIT W/ADS
1	D206-781-541	CREW CABIN OVERHEAD
1	D206-781-543	CREW CABIN OVERHEAD W/ADS
1	D206-781-545	ROTOR BRAKE PANEL
1	D206-781-551	VERTICAL FUNNEL KIT
1	D206-781-561	REAR OVERHEAD KIT
1	D206-781-562	REAR OVERHEAD KIT W/ADS
1	D206-781-571	HAT BIN KIT

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action - Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries